



# Shalwin Stanley

**Passport:** Y9564484 | **Work permit:** Polish | **Date of birth:** 10/12/1998 |

**Place of birth:** Palluruthy,Kerala, India | **Nationality:** Indian | **Gender:** Male | **Phone number:**

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## ABOUT ME

Professional 6G TIG, MIG & ARC Welder with strong expertise in pressure piping, structural steel, and heavy fabrication works. Highly skilled in executing root, hot pass, fill, and cap welding in the 6G position using TIG and ARC processes. Proficient in interpreting fabrication drawings, WPS, P&ID, and quality documentation. Demonstrates consistent ability to deliver high-quality, defect-free welds while strictly complying with international HSE and QA/QC standards.

## EDUCATION AND TRAINING

2017 Feroke,Kozhikode,Kerala, India

**DIPLOMA IN X-RAY WELDING (TIG,MIG&ARC)** International Academy of Welding Technology(IAWT)

2012 Ernakulam,Kerala, India

**8TH STANDARD (MIDDLE SCHOOL EDUCATION - PASSED)** Edward Memorial Government Higher Secondary School(Government Of Kerala Examination Board)

## WORK EXPERIENCE

**6G TIG & ARC WELDER - GOPINATH ENGINEERING CO.PVT LTD** - 05/07/2017 - 29/08/2022 - BPCL, MAHUL,CHEMBUR,MUMBAI-400074, INDIA

- Perform **6G position welding** on carbon steel, stainless steel, and alloy steel pipes using **TIG (GTAW) and ARC (SMAW)** processes.
- Execute **root pass, hot pass, fill, and cap welding** in accordance with approved **WPS and PQR**.
- Interpret and follow **engineering drawings, isometric diagrams, welding symbols, and fabrication plans**.
- Prepare materials by **cutting, beveling, grinding, cleaning, and fit-up alignment** prior to welding.
- Maintain correct **welding parameters** such as current, voltage, polarity, and electrode selection.
- Ensure **high-quality, defect-free welds** meeting visual and NDT inspection standards (RT, UT, MT, PT).
- Perform welding on **pressure piping, structural components, pipelines, and industrial equipment**.
- Conduct **self-inspection** and repair weld defects as per quality requirements.
- Follow **international HSE regulations, site safety rules, and PPE requirements** at all times.
- Coordinate with **supervisors, QC inspectors, and fitters** to ensure project specifications are met.
- Maintain welding tools, machines, and consumables in proper working condition.
- Adhere strictly to **QA/QC procedures** and documentation requirements.
- Support shutdown, maintenance, and new fabrication projects as required.

**TIG & ARC WELDER - ESSAR PROJECTS (INDIA)LTD** - 07/09/2022 - 08/09/2025 - I .P.C.L DAHEJ,BHARUCH,GUJARAT, INDIA

- Perform TIG (GTAW) and ARC (SMAW) welding on carbon steel, stainless steel, and alloy materials.
- Carry out welding operations for pipes, structures, frames, and fabrication components as per drawings and specifications.
- Execute root pass, hot pass, fill, and cap welding with high accuracy and weld quality.
- Read and interpret engineering drawings, welding symbols, WPS, and fabrication plans.
- Prepare materials by cutting, grinding, beveling, and cleaning prior to welding.
- Set up welding machines, select appropriate electrodes, filler wires, and parameters.
- Ensure welds meet quality standards and pass visual, dimensional, and NDT inspections.
- Repair defective welds using approved procedures.

- Maintain welding equipment and tools in safe working condition.
- Follow HSE regulations, safety procedures, and use proper PPE at all times.
- Coordinate with supervisors, inspectors, and fabrication teams to meet project deadlines.
- Maintain cleanliness and proper housekeeping in the work area.
- Comply with QA/QC requirements and international welding standards.

## LANGUAGE SKILLS

Mother tongue(s): **MALAYALAM**

Other language(s):

	UNDERSTANDING		SPEAKING		WRITING
	Listening	Reading	Spoken production	Spoken interaction	
<b>ENGLISH</b>	B1	B2	B2	B1	B2
<b>HINDI</b>	B1	B1	B2	B2	B2

*Levels: A1 and A2: Basic user; B1 and B2: Independent user; C1 and C2: Proficient user*

## ORGANISATIONAL SKILLS

### TECHNICAL SKILLS

- Education and Training
- Math Skill
- Physical Stamina
- Manual Dexterity
- Attention to Detail

## DECLARATION

**I hereby declare that all information given above is true to the best of my knowledge.**

Name: **Shalwin Stanley**

Place: **Ernakulam**